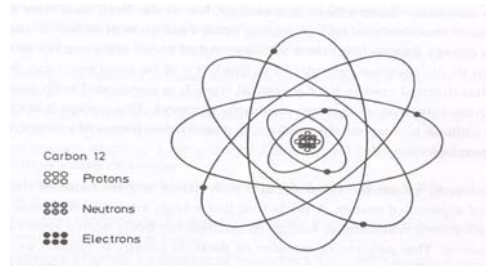


NTEC Module: Water Reactor Performance and Safety  
 Lecture 1: Introduction to water reactors

G. F. Hewitt  
 Imperial college London

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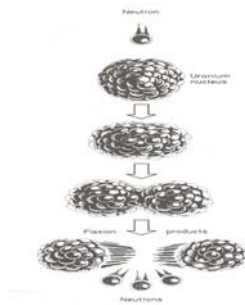
## ATOMIC PARTICLES



2

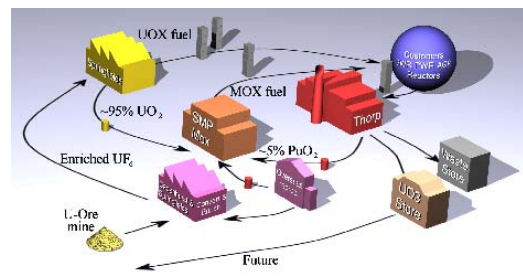
## NUCLEAR FISSION

- Neutron interacts with uranium atom causing fission
- Several neutrons are formed in fission which go on to cause other fissions
- Energy is released



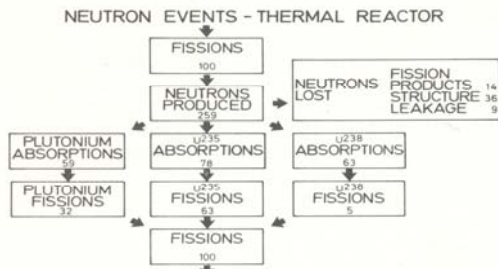
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## NUCLEAR FUEL CYCLE



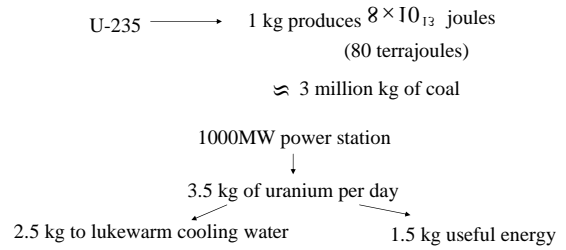
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## NEUTRON HISTORIES IN THERMAL REACTOR



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## POWER FROM URANIUM



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## DISTRIBUTION OF ENERGY FROM FISSION OF 1kg OF U-235

	Energy ( $10^{12}$ J)
Fission products	64
Fission neutrons	2
Prompt $\gamma$ radiation	3
Fission product decay	
$\beta$ radiation	3
$\gamma$ radiation	3
Neutrinos	5
Total	80

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## General requirements for reactor coolants

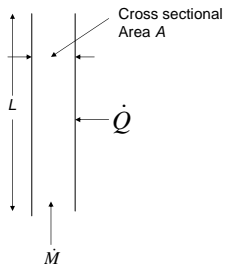
Ideal coolant would have:

- High specific heat capacity ( $c_p$ )
- High heat transfer coefficient
- Good nuclear properties
  - low neutron absorption
  - no radioactive isotopes formed
  - appropriate moderation properties (none in fast reactor)
- Low cost and easy availability
- Compatibility with reactor circuit
- Easily pumped – low viscosity

**NO COOLANT FULFILLS ALL THESE REQUIREMENTS**

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## Figure of merit for coolant I



"Figure of merit" defined for lowest pumping power  $P$  for given  $L, A, M, \dot{Q}$  and temperature rise  $\Delta T$ .

Pressure drop across channel given by :

$$\Delta p = \frac{1}{\rho} \left( \frac{\dot{M}}{A} \right)^2 \frac{2fL}{D}$$

$f$  = friction factor

$$f \text{ proportional to } \text{Re}^{-0.2} = \left( \frac{MD}{A\rho} \right)^{-0.2}$$

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## Figure of merit for coolant II

Pumping power  $P$

$$P = \Delta p \dot{V} = \Delta p \dot{M} / \rho$$

$$P = \frac{1}{\rho^2} \left( \frac{\dot{M}^3}{A^2} \right) \left( \frac{2fL}{D} \right)$$

Heat transferred  $\dot{Q}$  given by

$$\dot{Q} = \dot{M} c_p \Delta T$$

Thus;

$$P = \frac{1}{\rho^2 A^2} \left( \frac{\dot{Q}^3}{c_p^3 \Delta T^3} \right) \left( \frac{2fL}{D} \right)$$

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## Figure of merit for coolant III

$$f \propto \text{Re}^{-0.2} = \left( \frac{MD}{A\eta} \right)^{-0.2} = \left( \frac{\dot{Q}D}{Ac_p \Delta T \eta} \right)^{-0.2}$$

Thus,  $P$  is proportional to:

$$\frac{2L}{A^{1.8} D^{1.2}} \left( \frac{\dot{Q}^{2.8}}{\Delta T^{2.8}} \right) \frac{\eta^{0.2}}{c_p^{2.8} \rho^2}$$

For fixed  $A, L, \dot{Q}$  and  $\Delta T$ ,  $P$  is a minimum when

$$\frac{\eta^{0.2}}{c_p^{2.8} \rho^2} \text{ is a minimum}$$

or when FIGURE OF MERIT  $F = \frac{c_p^{2.8} \rho^2}{\eta^{0.2}}$  is a MAXIMUM

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## Figure of merit for coolant IV

Table 3.1 Physical Properties of Reactor Coolants

Coolant	Melting point (°C)	Boiling point (°C)	Physical properties given at			Specific heat (kJ/kg°C)	Thermal conductivity (W/m°C)	Figure of merit	Macroscopic thermal neutron absorption cross section (cm <sup>-1</sup> )	
			T (°C)	p (atm)	Density (kgm <sup>-3</sup> )					Viscosity [Ns/m <sup>2</sup> (× 10 <sup>-3</sup> )]
Light water	0	100	270	54	767	102	5.14	0.059	33	0.017
Heavy water	4	101	270	54	845	113	5.27	0.049	67	2.8 × 10 <sup>-3</sup>
Sodium	98	883	550	1	817	230	1.26	6.1	1	0.011
p-Terphenyl	213	427	400	1	880	100	2.2	0.013	6.5	0.008
Helium	-272	-269	450	40	3.08	36	5.2	0.028	1.1 × 10 <sup>-3</sup>	2 × 10 <sup>-9</sup>
Carbon dioxide	-57	-78	450	40	29.5	30	1.2	0.07	1.7 × 10 <sup>-3</sup>	10 <sup>-7</sup>

$\alpha$  Value  $\frac{c_p^{2.8} \rho^2}{\eta^{0.2}}$  Relative to sodium (= 1).  
Source: Etherington (1958).

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## Water as a reactor coolant I

- Single phase light water has:
  - High availability and low cost
  - High Figure of Merit
- but problems are:
  - Low boiling point. High pressure required to achieve even moderate thermodynamic efficiencies
  - Neutron absorption relatively high – enriched uranium required for light water reactors
  - Corrosive at high temperature – special containment materials required. Strict control of water chemistry required.
- Single phase heavy water ( $D_2O$ ) has lower neutron absorption and natural uranium can be used. Expensive!

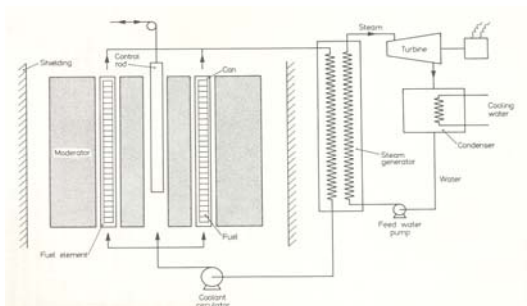
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## Water as a reactor coolant II

- Boiling light water advantages
  - Direct steam generation in reactor (no steam generators required)
  - Can operate at lower pressure for same thermodynamic efficiency
- Boiling light water disadvantages
  - Radiolysis problem.  $H_2O$  splits into  $H_2$  and  $O_2$  which enter steam phase where recombination is much slower than in liquid.  $O_2$  causes stress corrosion cracking.
  - Steam circuit slightly radioactive.

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## BASIC COMPONENTS OF A NUCLEAR REACTOR



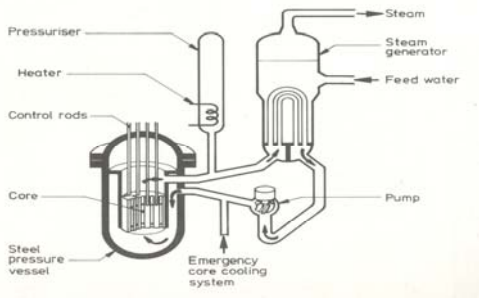
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## Types of water cooled reactors

- Pressure vessel types
  - Pressurised water reactor (PWR)
  - Boiling water reactor (BWR)
- Pressure tube types
  - Canadian Deuterium Uranium (CANDU)
  - Boiling water, graphite moderated direct cycle reactor (RBMK)
- Integral water reactors
  - Marine reactor

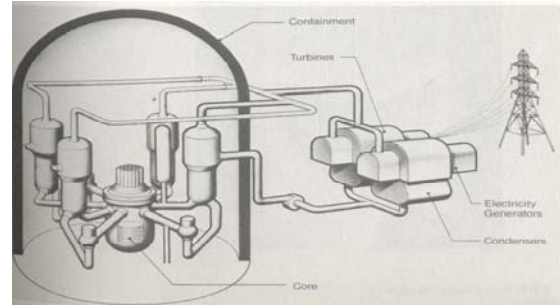
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### Pressurised Water reactor (PWR) I Schematic diagram



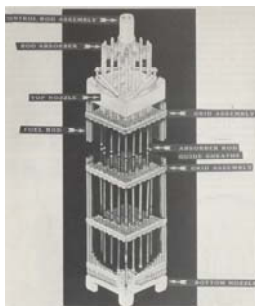
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### Pressurised Water reactor (PWR) II Typical four-loop station



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### Pressurised Water reactor (PWR) III Fuel design

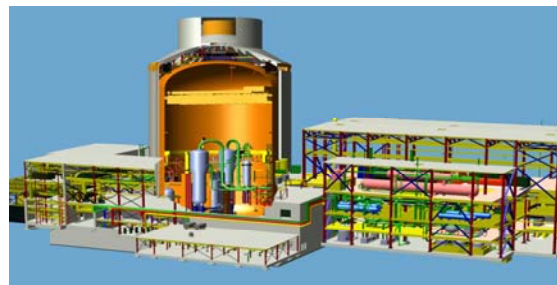


Fuel rod consists of uranium dioxide pellets in (pressurised) zirconium alloy (zircalloy) can.

Typical bundle of fuel rods:  
17 x 17 12 ft (3.66 m) rods  
on a square pitch.

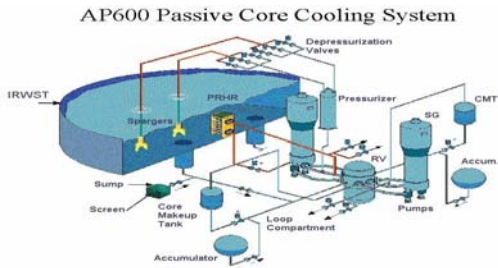
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### Pressurised Water reactor (PWR) IV AP1000 Schematic



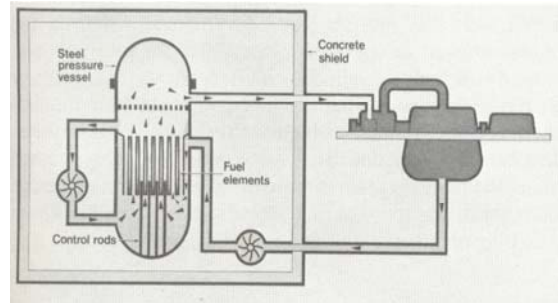
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### Pressurised Water reactor (PWR) IV Passive cooling in AP600



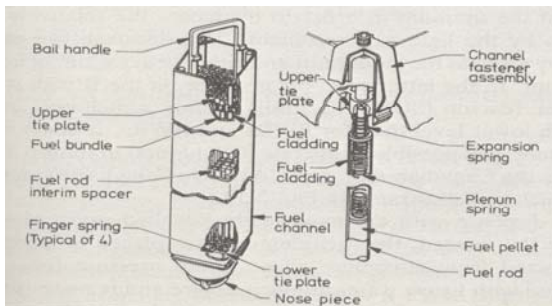
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### Boiling water reactor I Typical flow circuit



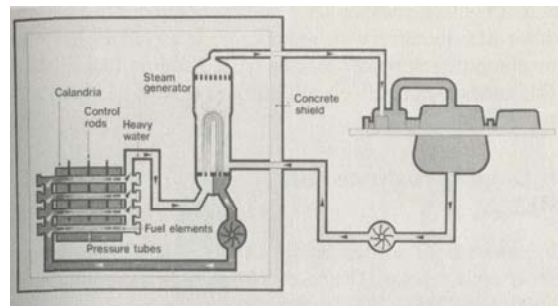
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### Boiling water reactor II Typical fuel element



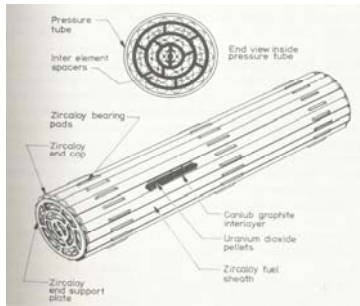
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### CANDU Reactor I Flow circuit



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## CANDU Reactor I Fuel element



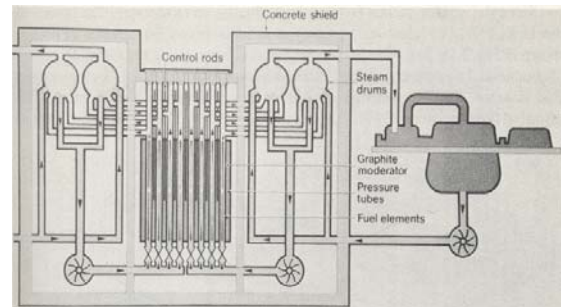
Natural uranium  
(no enrichment)

Heavy water  
investment high

Pressure tube reactor  
(problems with  
Pressure tubes)

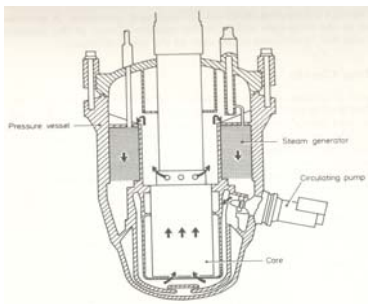
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## RBMK Reactor



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## Integral pressurised water reactor Marine applications



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## Conclusions

- Light water most popular coolant despite problems (high pressure, corrosion, neutron absorption)
- PWR most popular reactor and likely to be the main type for the future
- BWR becoming competitive in new versions
- CANDU has short construction time (avoids pressure vessel, off-site manufacture)

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